

**Work Order ID 97892**

Friday, March 01, 2013 11:33:06 AM

**\*97892\***

Ship UPS

Page 1

Item ID: D206-642-447

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Wearshoe

Start Date: 3/1/2013 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 3/1/2013 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan:

MUF

Date: 13-3-1

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN D206-642

0

100

0.00

**\*100\***

DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D206-642-447  
CHG002

0.00

DAS  
16  
9-8

13/3/1

MUF 13-03-01

2

110

Pick Kit

0.00

**\*110\***

Packaging

Packaging

Memo

0.00

13/3/1 (2)

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Quality Control

Memo

0.00

DAS  
16  
9-8  
13/3/1

**Work Order ID 97892****\*97892\***

Page 2

Friday, March 01, 2013 11:33:06 AM

Item ID: D206-642-447

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Wearshoe

Start Date: 3/1/2013 Start Qty: 2.00 **\*2\***

Cust Item ID:

Required Date: 3/1/2013 Req'd Qty: 2.00 **\*2\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-447

(2x) 8 13/3/1

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

MCS 13-03-01

MF  
13-03-01

# Picklist Print

Friday, March 01, 2013 11:33:05 AM

Page 1

Work Order ID: 97892

Parent Item: D206-642-447

Parent Item Name: Wearshoe

Start Date: 3/1/2013

Required Date: 3/1/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3537-1 Wearpad		Manufactured	No			110	Each	89.0000	6	12			
--------------------	--	--------------	----	--	--	-----	------	---------	---	----	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

FG	20	
79833	10	
88562	10	
FP001	69	
83254	1	
83255	3	
87697	1	
88562	9	
91668	24	
93945	9	
94395	22	

D3537-3 Wearpad		Manufactured	No			110	Each	34.0000	1	2			
--------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

FG	8	
86237	8	
FP001	26	
78836	1	
93366	5	
93932	20	

94395

1 2

13/3/01

93366

# Picklist Print

Friday, March 01, 2013 11:33:06 AM

Page 2

Work Order ID: 97892

Parent Item: D206-642-447

Parent Item Name: Wearshoe

Start Date: 3/1/2013

Required Date: 3/1/2013

Start Qty: 2.00

Required Qty: 2.00

MS27039C1-08

SCREW

Purchased

No

110

Each

2,330.0000

60

120

Location

Loc Qty

Loc Code

FP001

58

122141

58

ST308

272

123352

272

ST508

2000

124586

2000

123352

NAS1149D0332J

Washer

Purchased

No

110

Each

830.0000

60

120

Location

Loc Qty

Loc Code

FP001

8

122973

8

ST294

822

122973

822

122973

D3535-15

Wearshoe

Manufactured

No

110

Each

23.0000

0

2

Location

Loc Qty

Loc Code

FP002

23

93045

23

93045

D3536-15

Gasket

Manufactured

No

110

Each

17.0000

0

2

Location

Loc Qty

Loc Code

FG

2

85604

2

FP001

3

73318

1

81343

1

93199

1

FP002

12

93893

12

93893

Friday, March 01, 2013 11:33:06 AM

Shop Packet Print

Page 2

# Picklist Print

Friday, March 01, 2013 11:33:06 AM

Page 3

Work Order ID: 97892

Parent Item: D206-642-447

Parent Item Name: Wearshoe

Start Date: 3/1/2013

Required Date: 3/1/2013

Start Qty: 2.00

Required Qty: 2.00

D3535-23  
Wearshoe

Manufactured No

110 Each 17.0000

1

2

## Location

## Loc Qty

## Loc Code

FP002

17

90518

4

93181

13

90518

D3536-23  
Gasket

Manufactured No

110 Each 25.0000

1

2

## Location

## Loc Qty

## Loc Code

FG

2

85295

2

FP001

23

74510

1

83377

1

93882

21

D3535-37  
Wearshoe

Manufactured No

110 Each 12.0000

1

2

## Location

## Loc Qty

## Loc Code

FP001

12

84827

12

D3536-37  
Gasket

Manufactured No

110 Each 15.0000

1

2

## Location

## Loc Qty

## Loc Code

FP001

15

66823

2

82623

5

86250

8

84827

86250

Friday, March 01, 2013 11:33:06 AM

Shop Packet Print

Page 3

## 4.6 206L/L-1/L-3/L-4 HIGH GEAR SKIDTUBES

ITEM	QTY -411	QTY -412	QTY -413	QTY -414	QTY -441	QTY/ -447	QTY -449	QTY -451	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-411	SKIDTUBE INSTALLATION, LH
		X								D206-642-412	SKIDTUBE INSTALLATION, RH
			X							D206-642-413	SKIDTUBE INSTALLATION, LH
				X						D206-642-414	SKIDTUBE INSTALLATION, RH
	1	1			X					D206-642-441	SKIDTUBE
						X				D206-642-447	WEARSHOE KIT (REPLACES -443)
							X			D206-642-449	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-451	SKIDTUBE
	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-7	SKIDTUBE ASSEMBLY
1								1		D4361-043	SKIDTUBE ASSEMBLY
2A					22			10		D2651-1	* PLUG <sup>(1)</sup>
2B					22			10		D2651-3	* O-RING <sup>(1)</sup>
3					1			1		D2646	* AFT CAP <sup>(1)</sup>
4					2			2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2			2		NAS1149D0332J	* WASHER <sup>(1)</sup> (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT <sup>(2)</sup>
14	4	4	4	4						AN5-11A (OR AN5-13A)	* BOLT <sup>(2)</sup>
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D3535-15	WEARSHOE (REPLACES D2656-15)
22B					1	1				D3536-15	GASKET
23A					1	1				D3535-23	WEARSHOE (REPLACES D2656-23)
23B					1	1				D3536-23	GASKET
24A					1	1				D3535-37	WEARSHOE (REPLACES D2656-37)
24B					1	1				D3536-37	GASKET
26A					60	60				MS27039C1-08	SCREW
26B					60	60				NAS1149D0332J	WASHER (OR AN960JD10L)
26C					60	60				ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1	1	1						D3456-1	WASHER
32	1	1	1	1						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	LUG ASSEMBLY (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: 0  
Date: 11.06.15

ITEM	QTY -411	QTY -412	QTY -413	QTY -414	QTY -441	QTY -447	QTY -449	QTY -451	QTY -013	PART NUMBER	DESCRIPTION
50						1	1			D4366-041	FWD WEARPLATE ASSY
51						1	1			D4366-043	AFT WEARPLATE ASSY
52						18	18			D3873-1	BUSHING
53						3				D2649	SPACER
54A						10	10			AN3-36A	BOLT
54B						10	10			NAS1149C0332R	WASHER (OR AN960C10L)
54C						10	10			MS21042-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-7 OR D4361-043 ASSEMBLY ABOVE  
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: 0  
Date: 11.06.15